

MITSUBISHI CNC DRIVE SYSTEM GENERAL CATALOG



- MDS-E/EH Series
- MDS-EM Series
- MDS-EJ/EJH Series

GLOBAL IMPACT OF MITSUBISHI ELECTRIC



Through Mitsubishi Electric's vision, "Changes for the Better" are possible for a brighter future.

Changes for the Better

We bring together the best minds to create the best technologies. At Mitsubishi Electric, we understand that technology is the driving force of change in our lives. By bringing greater comfort to daily life, maximizing the efficiency of businesses and keeping things running across society, we integrate technology and innovation to bring changes for the better.

Mitsubishi Electric is involved in many areas including the following

Energy and Electric Systems

A wide range of power and electrical products from generators to large-scale displays.

Electronic Devices

A wide portfolio of cutting-edge semiconductor devices for systems and products.

Home Appliance

Dependable consumer products like air conditioners and home entertainment systems.

Information and Communication Systems

Commercial and consumer-centric equipment, products and systems.

Industrial Automation Systems

Maximizing productivity and efficiency with cutting-edge automation technology.

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DRIVE SYSTEM

Drive unit



High-performance Servo/ Spindle Drive Units MDS-E/EH Series

- The servo control-dedicated core processor realizes an increase in control speed, leading to improved basic performance. When combined with a higher resolution motor sensor and enhanced high-speed optical communication, this drive contributes to high-speed, high-accuracy control.
- Motor power connector comprises an anti-misinsertion mechanism. This helps to eliminate connection errors.
- Improved diagnostic and preventive-maintenance features.
- Safe Torque Off (STO) and Safe Brake Control (SBC) are supported in effort to enhance safety features.

Multi-hybrid Drive Units MDS-EIM Series

- The multi-hybrid drive unit is capable of driving a maximum of three servo axes and one spindle. This contributes to the downsizing of machines and offers technical advantages.
- Motor power connector comprises an anti-misinsertion mechanism. This helps to eliminate connection errors.
- Safe Torque Off (STO) and Safe Brake Control (SBC) are supported in effort to enhance safety features.

All-in-one compact drive units MDS-EJ/EJH Series

- Ultra-compact drive units with built-in power supplies contribute to reduced control panel size.
- The servo control-dedicated core processor realizes an increase in control speed, leading to improved basic performance.
- When combined with a higher resolution motor sensor and enhanced high-speed optical communication, this drive contributes to high-speed, high-accuracy control.
- Safe Torque Off (STO) and Safe Brake Control (SBC) are supported in effort to enhance safety features.
- MDS-EJH-400V system drive unit is available (Note 1).

Spindle motor



High-performance Spindle Motor SJ-D Series

- Motor energy loss has been significantly reduced by optimizing the magnetic circuit.
- High-speed bearing incorporated as a standard feature helps to achieve higher speed, lower vibration and improved durability.
- Range: Normal SJ-D Series 3.7 to 11 [kW] Compact & light SJ-DJ Series 5.5 to 15 [kW]
- Maximum speed 10,000 or 12,000 [r/min]

High-output, High-torque Spindle Motor SJ-DG Series

- Addition of S3 rating (%ED rating) has improved output and torque acceleration/deceleration characteristics.
- Balance adjustment ring has been added to the counter-load side for fine tuning.
- Range S3 rating: 5.5 to 15 [kW]
- Maximum speed 10,000 or 12,000 [r/min]

Low-inertia, High-speed Spindle Motor SJ-DL Series

- The spindle motors are dedicated to lapping machines requiring faster drilling and tapping.
- The latest design technologies have made it possible to attain lower vibration and greater rigidity even with the lighter weight.
- Range 0.75 to 7.5 [kW]

Servo motors



Medium-inertia, high-accuracy and high-speed motors HG Series

- Sensor resolution has been significantly improved. The servo motors, which boast smooth rotation and outstanding acceleration capabilities, are well-suited to serve as feed axes of machine tools.
- Range 0.2 to 9 [kW]
- Maximum rotation speed: 4,000 or 5,000 [r/min]
- Safety support sensors are included as standard specification. Sensor connectors are screw-locked and have enhanced vibration resistance. Three sensor resolutions (i.e., 1, 4 and 67 million pulses/rev) are available.



Direct Drive Servo Motor TM-RB Series

- High-torque, direct-drive motor combined with high-gain control provides quick acceleration and positioning, which makes rotation smoother.
- Suitable for rotary axes that drive tables or spindle heads.
- Range: Maximum torque: 36 to 1,280 [N · m]



Built-in Spindle Motor SJ-BG Series

- The electrical design has been optimized to increase the continuous rated torque per unit volume, contributing to the downsizing of spindle units.
- A mold with cooling jacket is available as an optional feature.

TYPE

■200V HG servo motor

<HG Series>

HG (1) (2) (3) (4) (5)

Symbol	Rated output	Max. rotation speed	Flange size(mm)
46	0.2 kW	6000 r/min	60 SQ.
56	0.4 kW	6000 r/min	60 SQ.
86	0.75 kW	6000 r/min	80 SQ.
75	0.75 kW	5000 r/min	90 SQ.
105	1.0 kW	5000 r/min	90 SQ.
54	0.5 kW	4000 r/min	130 SQ.
104	1.0 kW	4000 r/min	130 SQ.
154	1.5 kW	4000 r/min	130 SQ.
224	2.2 kW	4000 r/min	130 SQ.
204	2.0 kW	4000 r/min	176 SQ.
354	3.5 kW	4000 r/min	176 SQ.
123	1.2 kW	3000 r/min	130 SQ.
223	2.2 kW	3000 r/min	130 SQ.
303	3.0 kW	3000 r/min	176 SQ.
453	4.5 kW	3500 r/min	176 SQ.
703	7.0 kW	3000 r/min	176 SQ.
903	9.0 kW	3000 r/min	200 SQ.
142	1.4 kW	2000 r/min	130 SQ.
302	3.0 kW	2000 r/min	176 SQ.

② Magnetic brake

Symbol	Magnetic brake
None	None
B	With magnetic brake

③ Shaft end structure

Symbol	Shaft end structure
S	Straight
T	Taper

(Note) "Taper" is available for the motor whose flange size is 90 SQ. mm or 130 SQ. mm.

④ Power connector

Symbol	Connector
None	Normal
S105010	Compact (horizontal direction)

(Note) S105010 can only be used with HG75/105.

⑤ Encoder

Symbol	Type	Detection method	Resolution
D47	OSA24FS-120	Absolute position	1,048,576 p/rev
D48	OSA24RS	Absolute position	1,048,576 p/rev
D51	OSA40S55AS	Absolute position	4,194,304 p/rev
D74	OSA67S55AS	Absolute position	67,108,864 p/rev

(Note) Encoder D47 can only be used with HG46/56/96.

■200V Direct-drive motor

<TM-RB Series>

Primary side [coil side]

TM-RBP (1) (2) (3)

Secondary side [magnet side]

TM-RBS (1) (2) (3)

① Rated torque

Symbol	Rated torque
072	12 N·m
036	36 N·m
048	48 N·m
105	105 N·m
150	150 N·m
340	340 N·m
500	500 N·m

② Stator dimensions

Symbol	Dimension
C	DIA. 130 mm
E	DIA. 180 mm
G	DIA. 230 mm
J	DIA. 330 mm

③ Rated rotation speed

Symbol	Speed
10	100 r/min
20	200 r/min

■200V SJ-D spindle motor

<SJ-D Series (for 200V)>

SJ-D (1) (2) (3) (4) (5) (6)

① Motor Series	② Short-time (or 50%) rated output	③ Maximum rotation speed	④ Option (Note)
None	0.75 kW	Indicates the hundreds place and higher order digits.	None
G	1.5 kW	Indicates a specification code (01 to 99).	A With leg
J	3.7 kW		C Shaft with key
L	5.5 kW		J Oil seal
	7.5 kW		S Hollow shaft
	11 kW		X Reversed cooling air
	15 kW		

(Note) If more than one option is included, the symbols are in alphabetical order.

■200V SJ-V spindle motor

<SJ-VL Series>

SJ-V (1) (2) (3) (4) (5) (6) T

① Motor Series	② Coil changeover	③ Shaft configuration	④ Short-time rated output (Standard specification)	⑤ Special specifications
Symbol	Motor Series	Shaft configuration	Symbol	Short-time rated output
V	Medium inertia Series	Standard	0.75	0.75 kW
VL	Low inertia Series	Standard	1.5	1.5 kW
	None	Unavailable	2.2	2.2 kW
	None	Available	3.7	3.7 kW
	None	None	5.5	5.5 kW
	None	None	7.5	7.5 kW
	None	None	11	11 kW
	None	None	15	15 kW
	None	None	18.5	18.5 kW
	None	None	22	22 kW
	None	None	26	26 kW
	None	None	37	37 kW
	None	None	45	45 kW
	None	None	55	55 kW

⑤ Specification code

The SJ-VL Series is indicated with a specification code (01 to 99).

⑥ Special specifications

Symbol	Special specifications
None	Standard
Z	High-speed bearing
FZ	High-speed bearing frontlock

(Note) This explains the model name system of a spindle motor, and all combinations of motor types listed above do not exist.

TYPE

■200V Linear servo motor

<LM-F Series>

LM-F (1) (2) (3) (4) (5)

Symbol	Width (nominal)	Length (nominal)	Rated thrust
2	120 mm	170 mm	300 N
4	200 mm	290 mm	600 N
		530 mm	1200 N
		770 mm	1800 N
		1010 mm	2400 N
			3600 N
			4800 N

① Width

Symbol	Width (nominal)
2	120 mm
4	200 mm

② Length

Symbol	Length (nominal)
03	300 mm
06	600 mm
12	1200 mm
18	1800 mm
24	2400 mm
36	3600 mm
48	4800 mm

(Note) The linear dimension of 360mm is available for LM-FS0 only.

■200V Linear servo motor

<LM-F Series>

Primary side [coil side]

LM-FP (1) (2) (3) (4) (5)

Secondary side [magnet side]

LM-FS (1) (2) (3) (4) (5)

① Rated torque

Symbol	Rated torque
072	12 N·m
036	36 N·m
048	48 N·m
105	105 N·m
150	150 N·m
340	340 N·m
500	500 N·m

② Stator dimensions

Symbol	Dimension
C	DIA. 130 mm
E	DIA. 180 mm
G	DIA. 230 mm
J	DIA. 330 mm

③ Rated rotation speed

Symbol	Speed
10	100 r/min
20	200 r/min

(Note) This explains the model name system of a direct-drive motor, and all combinations of motor types listed above do not exist.

■200V Linear servo motor

<LM-F Series>

Primary side [coil side]

LM-FP (1) (2) (3) (4) (5)

Symbol	Width (nominal)	Length (nominal)	Rated thrust
2	120 mm	170 mm	300 N
4	200 mm	290 mm	600 N
		530 mm	1200 N
		770 mm	1800 N
		1010 mm	2400 N
			3600 N
			4800 N

① Width

Symbol	Width (nominal)
2	120 mm
4	200 mm

② Length

Symbol	Length (nominal)
03	300 mm
06	600 mm
12	1200 mm
18	1800 mm
24	2400 mm
36	3600 mm
48	4800 mm

(Note) The linear dimension of 360mm is available for LM-FS0 only.

(Note) This explains the model name system of a linear servo motor, and all combinations of motor types listed above do not exist.

■200V Built-in spindle motor

<S-J-BG Series> S-J-BG (1) (2) (3) (4) (5) (6) (7)

① Stator dimensions

Symbol	Stator dimensions
150	φ150mm
160	φ160mm

② Core width(A to Z)

③ Maximum rotation speed

Indicates the hundreds place and higher order digits.

④ Specification code (01 to 99)

⑤ Power line

⑥ Length of lead

⑦ Coil changer

⑧ Coil changer

⑨ Coil changer

⑩ Coil changer

⑪ Coil changer

⑫ Coil changer

⑬ Coil changer

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Stator outline (frame No.) is indicated with 0 to 9, A, B.

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Stator outline (frame No.) is indicated with 0 to 9, A, B.

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■400V SJ-4-V spindle motor

<SJ-V Series>

SJ-4-①②③④⑤⑥ T

① Motor Series Medium inertia Series

② Coil changeover

Symbol	Coil changeover
V	Unavailable

③ Shaft configuration

Symbol	Shaft configuration
None	Standard

④ Shortline rated output

Symbol	Shortline rated output
2.2	2.2kW
3.7	3.7kW
5.5	5.5kW
7.5	7.5kW
11	11kW
15	15kW
18.5	18.5kW
22	22kW
26	26kW
45	45kW
55	55kW

⑤ Specification code

The SJ-4-V Series is indicated with a specification code (01 to 99).

⑥ Special specifications

Symbol	Special specifications
None	None
Z	High-speed bearing

(Note 1) The built-in spindle motor is available by special order.
 (Note 2) This explains the model name system of a spindle motor, and all combinations of motor types listed above do not exist.

■400V Tool spindle motor

<HG-JR Series>

HG-JR ① E1 ② W9C- ③

① Rated output - Maximum rotation speed

Symbol	Rated output	Max. rotation speed	Flange size (mm)
734	0.75 kW	8000 /min	90 SQ
1534	1.5 kW	8000 /min	90 SQ

② Shaft end structure

Symbol	Shaft end structure
None	Straight
K	With keyway (without key)

③ Power connector

Symbol	Connector
S10303	Normal (vertical direction)
S103010	Compact (horizontal direction)

SERVO MOTOR 200V

■HG Series

Motor type	HG46		HG66		HG98	
	1-axis type	MDS-E-V1-	20	20	20	20
Compatible drive unit	2-axis type	MDS-E-V2-	20	20	20	20
	3-axis type	MDS-E-V3-	20	20	40	40
Output	Multi-hybrid type	MDS-EM-SP0-	-	-	20	20
	Repetitive resistor type	MDS-E-J-V1-	10	15	30	30
Stall torque	Max. torque	[N·m]	
			6	5.0	7.2	7.2
Rated output	Max. rotation speed	[kW]	
			0.2	0.4	0.75	0.75
Motor inertia	[x10 ⁻⁴ kg·m ²]		
		0.234	0.379	6000	1.27	
Degree of protection	[The shaft through portion, connector portion and brake connector portion are excluded.]		
		IP67	IP67	IP67	IP67	
Outline dimension drawing (Without a brake, Straight shaft)	[mm]		
		φ80 SQ	φ80 SQ	138.9	147.8	
Flange fitting diameter	[mm]		
		φ50	φ50	φ70	φ70	
Shaft diameter	[mm]		
		φ14	φ14	φ19	φ19	
Mass (with a brake)	[kg]		
		1.2(1.6)	1.6(2.0)	2.9(3.7)	2.9(3.7)	
Absolute position encode compatible drive unit	1,046.576(p/rev)(D47)		
		E, E-J	E, E-J	E, EM, E-J	E, EM, E-J	

Motor type	HG75		HG105		HG54		HG104		HG154		
	1-axis type	MDS-E-V1-	20	40	40	40	40	40	80	80	
Compatible drive unit	2-axis type	MDS-E-V2-	20	40	40	40	40	40	80	80	
	3-axis type	MDS-E-V3-	20	40	40	40	40	40	160	160	
Output	Stall torque	Max. torque	[N·m]	
				8.0	11.0	13.0	23.3	42.0	23.7		
Rated output	Max. rotation speed	[kW]		
			0.75	1.0	0.5	1.0	1.5	1.5			
Motor inertia	[x10 ⁻⁴ kg·m ²]			
		5000	5000	4000	4000	4000	4000				
Degree of protection	[The shaft through portion is excluded.]			
		IP67	IP67	IP67	IP67	IP67	IP67				
Outline dimension drawing (Without a brake, Straight shaft, D43 encoder)	[mm]			
		90 SQ	90 SQ	130 SQ	130 SQ	130 SQ	130 SQ				
Flange fitting diameter	[mm]			
		φ80	φ80	φ110	φ110	φ110	φ110				
Shaft diameter	[mm]			
		φ14	φ14	φ24	φ24	φ24	φ24				
Mass (with a brake)	[kg]			
		2.6(3.6)	4.4(6.3)	4.6(6.7)	6.5(8.5)	8.3(11.0)	8.3(11.0)				
Absolute position encode compatible drive unit	1,046.576(p/rev)(D48)			
		E	E	E	E	E	E				

*Refer to "MDS-EM Series Multi-hybrid drive" in this book for compatible drive unit type.
 (Note) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.

DIRECT-DRIVE MOTOR 200V

TM-RB Series

Direct-drive motor type	TM-RBP12C20 TM-RBS12C20		TM-RBP48G20 TM-RBS48G20		TM-RBP106G10 TM-RBS106G10	
	Primary side type	Secondary side type	Primary side type	Secondary side type	Primary side type	Secondary side type
Compatible drive unit	1-axis type	MDS-E-V1-	80	80	160	160
	2-axis type	MDS-E-V2-	80	80	160	160
Output	Rated torque (liquid-cooling)	<input type="checkbox"/>	1.44	1.44	2.50	2.50
	Max. torque	<input type="checkbox"/>	3.6	3.6	6.3	6.3
Rated output	[W]		1005	1005	1100	1100
	[r/min]		500	500	250	250
Motor inertia	[x10 ⁻⁴ kg·m ²]		22	280	395	395
	Degree of protection		IP00	IP00	IP00	IP00
Outline dimension drawing	[mm]					
	Mass [kg]		1.7	5	13	7

LINEAR SERVO MOTOR 200V

LM-F Series

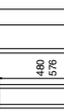
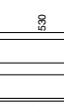
Linear servo motor type	LM-FP2A-03M-1WV0 LM-FS2B-1-WV0		LM-FP2B-06M-1WV0 LM-FS2C-1-WV0		LM-FP2B-12M-1WV0 LM-FS2D-1-WV0		LM-FP2E-06M-1WV0 LM-FS2G-1-WV0		LM-FP2E-18M-1WV0 LM-FS2H-1-WV0	
	Primary side type	Secondary side type	Primary side type	Secondary side type	Primary side type	Secondary side type	Primary side type	Secondary side type	Primary side type	Secondary side type
Compatible drive unit	1-axis type	MDS-E-V1-	40	40	40	40	40	40	40	40
	2-axis type	MDS-E-V2-	40	40	40	40	40	40	40	40
Thrust force	Continuous (natural-cooling)	<input type="checkbox"/>	150	300	300	600	600	1200	1800	3600
	Continuous (liquid-cooling)	<input type="checkbox"/>	300	600	600	1200	1200	2400	3600	7200
Rated thrust	[N]		300	600	600	1200	1200	2400	3600	7200
	[m/s]		2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Magnetic attraction force	[N]		2500	4500	9000	13500	9000	13500	9000	13500
	Degree of protection		IP00	IP00	IP00	IP00	IP00	IP00	IP00	IP00
Outline dimension drawing	[mm]									
	Mass [kg]		5	5.8(384mm) 7.1(480mm) 9.0(576mm)	9	18	27	7.1(480mm) 9.0(576mm)	7.1(480mm) 9.0(576mm)	7.1(480mm) 9.0(576mm)

Motor type	TM-RBP106G20 TM-RBS106G20		TM-RBP340U20 TM-RBS340U20		TM-RBP500U20 TM-RBS500U20	
	Primary side type	Secondary side type	Primary side type	Secondary side type	Primary side type	Secondary side type
Compatible drive unit	1-axis type	MDS-E-V1-	160	320	320W	320W
	2-axis type	MDS-E-V2-	160	320	320W	320W
Output	Rated torque (liquid-cooling)	<input type="checkbox"/>	3.75	3.40	8.50	12.80
	Max. torque	<input type="checkbox"/>	7.5	6.8	17.0	25.6
Rated output	[W]		3141	2120	10471	10471
	[r/min]		500	450	500	500
Motor inertia	[x10 ⁻⁴ kg·m ²]		510	2778	3538	3538
	Degree of protection		IP00	IP00	IP00	IP00
Outline dimension drawing	[mm]					
	Mass [kg]		13	33	41	26

(Note 1) The encoder should be procured by the user.
(Note 2) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.

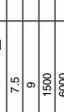
(Note 1) The maximum speed in actual use is either the linear scale's maximum speed or this specified value, whichever is smaller.
(Note 2) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.

■LM-F Series (Dual-axis drive unit)

Motor type	Primary side type		LM-FP2A-03M-1WV0		LM-FP2B-06M-1WV0		LM-FP2D-12M-1WV0		LM-FP2E-18M-1WV0	
	1-axis type	Secondary side type	LM-FS20-□-1WV0	LM-FS20-□-1WV0	LM-FS20-□-1WV0	LM-FS20-□-1WV0	LM-FS20-□-1WV0	LM-FS20-□-1WV0	LM-FS20-□-1WV0	LM-FS20-□-1WV0
Compatible drive unit	MDS-E-V1-80	MDS-E-V1-160	80	160	80	160	80	160	80	160
Thrust force	[N]12000		300	600	600	1200	1200	2400	3600	3600
Continuous (natural-cooling)	8000		1800	3600	3600	7200	7200	14400	18000	18000
Continuous (liquid-cooling)	6000		1350	2700	2700	5400	5400	10800	13500	13500
Maximum	4000		900	1800	1800	3600	3600	7200	9000	9000
Rated thrust	[N]2000		300	600	600	1200	2400	3600	3600	3600
Maximum speed (Note 1)	[m/s]2.0		2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Magnetic attraction force (per motor)	[N]2500		2500	5000	5000	10000	13500	13500	13500	13500
Degree of protection	IP00		IP00	IP00	IP00	IP00	IP00	IP00	IP00	IP00
Outline dimension drawing	[mm]									
Mass [kg]	Primary side (coil) Secondary side (magnet)		5.2 7.1(480mm) 9.0(576mm)	5.2 7.1(480mm) 9.0(576mm)	8.2 7.1(480mm) 9.0(576mm)	8.2 7.1(480mm) 9.0(576mm)	18.2 7.1(480mm) 9.0(576mm)	18.2 7.1(480mm) 9.0(576mm)	27.2 7.1(480mm) 9.0(576mm)	27.2 7.1(480mm) 9.0(576mm)

SPINDLE MOTOR 200V

■SJ-D Series (Normal specifications)

Motor type	S.J-D3/7/100-01		S.J-D5/5/100-01		S.J-D5/5/20-01		S.J-D7/5/100-01		S.J-D7/5/20-01	
	1-axis type	MDS-E-SP-80 <th>80 <th>80 <th>80 <th>80 <th>160 <th>160 <th>160 <th>160 </th></th></th></th></th></th></th></th>	80 <th>80 <th>80 <th>80 <th>160 <th>160 <th>160 <th>160 </th></th></th></th></th></th></th>	80 <th>80 <th>80 <th>160 <th>160 <th>160 <th>160 </th></th></th></th></th></th>	80 <th>80 <th>160 <th>160 <th>160 <th>160 </th></th></th></th></th>	80 <th>160 <th>160 <th>160 <th>160 </th></th></th></th>	160 <th>160 <th>160 <th>160 </th></th></th>	160 <th>160 <th>160 </th></th>	160 <th>160 </th>	160
Compatible drive unit	MDS-E-SP2-160	MDS-E-SP2-160	160	160	160	160	160	160	160	160
Output	15	15	15	15	15	15	15	15	15	15
Acceleration/Deceleration	11	11	11	11	11	11	11	11	11	11
%ED rating	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Short-time rating	1500	1500	1500	1500	1500	1500	1500	1500	1500	1500
Continuous rating	450	450	450	450	450	450	450	450	450	450
Standard output during acceleration/deceleration [kW]	11	11	11	11	11	11	11	11	11	11
Actual acceleration/deceleration output (Note 2) [kW]	13.2	13.2	13.2	13.2	13.2	13.2	13.2	13.2	13.2	13.2
Base rotation speed [r/min]	1500	1500	1500	1500	1500	1500	1500	1500	1500	1500
Max. rotation speed in constant output range [r/min]	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500
Maximum rotation speed [r/min]	10000	10000	10000	10000	10000	10000	10000	10000	10000	10000
Continuous rated torque [N·m]	47.7	47.7	47.7	47.7	47.7	47.7	47.7	47.7	47.7	47.7
Motor inertia [kg·m ²]	0.031	0.031	0.031	0.031	0.031	0.031	0.031	0.031	0.031	0.031
Degree of protection (The shaft-through portion is excluded)	IP54	IP54	IP54	IP54	IP54	IP54	IP54	IP54	IP54	IP54
Outline dimension drawing (range type)	[mm]									
Flange fitting diameter [mm]	φ150		φ150		φ150		φ150		φ150	
Shaft diameter [mm]	φ25		φ25		φ25		φ25		φ25	
Mass [kg]	26		39		39		53		53	

Motor type	S.J-D1/100-01		S.J-D5/5/20-02	
	1-axis type	MDS-E-SP-160 <th>160 <th>160 </th></th>	160 <th>160 </th>	160
Compatible drive unit	MDS-E-SP2-160	MDS-E-SP2-160	160	160
Output	15	15	15	15
Acceleration/Deceleration	11	11	11	11
%ED rating	7.5	7.5	7.5	7.5
Short-time rating	1500	1500	1500	1500
Continuous rating	450	450	450	450
Standard output during acceleration/deceleration [kW]	11	11	11	11
Actual acceleration/deceleration output (Note 2) [kW]	13.2	13.2	13.2	13.2
Base rotation speed [r/min]	1500	1500	1500	1500
Max. rotation speed in constant output range [r/min]	4500	4500	4500	4500
Maximum rotation speed [r/min]	10000	10000	10000	10000
Continuous rated torque [N·m]	47.7	47.7	47.7	47.7
Motor inertia [kg·m ²]	0.031	0.031	0.031	0.031
Degree of protection (The shaft-through portion is excluded)	IP54	IP54	IP54	IP54
Outline dimension drawing (range type)	[mm]			
Flange fitting diameter [mm]	φ180		φ180	
Shaft diameter [mm]	φ48		φ48	
Mass [kg]	64		26	

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
(Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

■SJ-D Series (Hollow shaft specifications)

Motor type	SJ-D5.5/120-02TS		SJ-D7.5/120-01		SJ-DJ5.5/120-01		SJ-DJ7.5/120-01	
	1-axis type	MDS-E-SP-160R(L)	80	80	80	80	160R(M)	160R(M)
Compatible drive unit	100xx	100xx	100xx	100xx	100xx	100xx	100xx	100xx
Output	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5
%ED rating	25%	25%	25%	25%	25%	25%	25%	25%
Short-time rating	150	150	150	150	150	150	150	150
Continuous rating	3000	3000	3000	3000	3000	3000	3000	3000
Standard output during acceleration/deceleration (kW)	9	9	9	9	9	9	9	9
Actual acceleration/deceleration output (Note 2) (kW)	11.0	11.0	11.0	11.0	11.0	11.0	11.0	11.0
Base rotation speed	2800	2800	2800	2800	2800	2800	2800	2800
Max. rotation speed in constant output range (r/min)	8000	8000	8000	8000	8000	8000	8000	8000
Maximum rotation speed	12000	12000	12000	12000	12000	12000	12000	12000
Continuous rated torque	0.0075	0.0075	0.0075	0.0075	0.0075	0.0075	0.0075	0.0075
Motor inertia [x10 ⁻⁴ kg·m ²]	IP54	IP54	IP54	IP54	IP54	IP54	IP54	IP54
Degree of protection (The shaft-through portion is excluded)	174 SQ	174 SQ	174 SQ	174 SQ	174 SQ	174 SQ	174 SQ	174 SQ
Outline dimension drawing (flange type)	327	327	327	327	327	327	327	327
Flange fitting diameter (mm)	φ150	φ150	φ150	φ150	φ150	φ150	φ150	φ150
Shaft diameter (mm)	φ28	φ28	φ28	φ28	φ28	φ28	φ28	φ28
Mass (kg)	24	24	24	24	24	24	24	24

■SJ-DJ Series (Compact & lightweight specifications)

Motor type	SJ-DJ5.5/120-01		SJ-DJ7.5/120-01		SJ-DJ11/160-01		SJ-DJ16/200-01	
	1-axis type	MDS-E-SP-80	80	80	160	160	200	200
Compatible drive unit	100xx	100xx	100xx	100xx	100xx	100xx	100xx	100xx
Output	5.5	5.5	5.5	5.5	11	11	15	15
%ED rating	25%	25%	25%	25%	25%	25%	25%	25%
Short-time rating	150	150	150	150	150	150	150	150
Continuous rating	3000	3000	3000	3000	3000	3000	3000	3000
Standard output during acceleration/deceleration (kW)	6.6	6.6	6.6	6.6	13.2	13.2	18	18
Actual acceleration/deceleration output (Note 2) (kW)	8	8	8	8	16	16	22	22
Base rotation speed	1500	1500	1500	1500	1500	1500	1500	1500
Max. rotation speed in constant output range (r/min)	2000	2000	2000	2000	2000	2000	2000	2000
Maximum rotation speed	4500	4500	4500	4500	4500	4500	4500	4500
Continuous rated torque	0.013	0.013	0.013	0.013	0.023	0.023	0.031	0.031
Motor inertia [x10 ⁻⁴ kg·m ²]	IP54	IP54	IP54	IP54	IP54	IP54	IP54	IP54
Degree of protection (The shaft-through portion is excluded)	174 SQ	174 SQ	174 SQ	174 SQ	174 SQ	174 SQ	204 SQ	204 SQ
Outline dimension drawing (flange type)	327	327	327	327	417	417	417	417
Flange fitting diameter (mm)	φ150	φ150	φ150	φ150	φ150	φ150	φ150	φ150
Shaft diameter (mm)	φ28	φ28	φ28	φ28	φ28	φ28	φ28	φ28
Mass (kg)	26	26	26	26	26	26	26	26

■SJ-DG Series (High-output specifications)

Motor type	SJ-DG3.7/120-03T		SJ-DG5.5/120-05T		SJ-DG7.5/120-04T		SJ-DG11/160-03T	
	1-axis type	MDS-E-SP-160	160	160	160	160	200	200xx
Compatible drive unit	160xx	160xx	160xx	160xx	160xx	160xx	200xx	200xx
Output	3.7	3.7	3.7	3.7	3.7	3.7	11	11
%ED rating	25%	25%	25%	25%	25%	25%	25%	25%
Short-time rating	100	100	100	100	100	100	100	100
Continuous rating	3000	3000	3000	3000	3000	3000	3000	3000
Standard output during acceleration/deceleration (kW)	5.5	5.5	5.5	5.5	5.5	5.5	15.0	15.0
Actual acceleration/deceleration output (Note 2) (kW)	6.6	6.6	6.6	6.6	6.6	6.6	18.0	18.0
Base rotation speed	1000	1000	1000	1000	1000	1000	1500	1500
Max. rotation speed in constant output range (r/min)	1200	1200	1200	1200	1200	1200	6000	6000
Maximum rotation speed	14.0	14.0	14.0	14.0	14.0	14.0	10000	10000
Continuous rated torque	0.0066	0.0066	0.0066	0.0066	0.0066	0.0066	0.029	0.029
Motor inertia [x10 ⁻⁴ kg·m ²]	IP54	IP54	IP54	IP54	IP54	IP54	IP54	IP54
Degree of protection (The shaft-through portion is excluded)	174 SQ	174 SQ	174 SQ	174 SQ	174 SQ	174 SQ	204 SQ	204 SQ
Outline dimension drawing (flange type)	327	327	327	327	327	327	489	489
Flange fitting diameter (mm)	φ150	φ150	φ150	φ150	φ150	φ150	φ180	φ180
Shaft diameter (mm)	φ24	φ24	φ24	φ24	φ24	φ24	φ48	φ48
Mass (kg)	24	24	24	24	24	24	61	61

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".
 (Note 3) %ED is a load time ratio of operating time relative to a 10-minute cycle time. At 25%ED, for example, the operating time is 2.5 minutes and non-operating time is 7.5 minutes over a 10-minute cycle time.

SJ-DL Series (Low-inertia specification)

Motor type		SJ-DL0.75/100-01	SJ-DL1.5/100-01	SJ-DL5.5/150-01T
Compatible drive unit	MDS-E-SP-1-axis type MDS-E-SP2-Multi-hybrid type MDS-EM-SPV2-Regenerative resistor type MDS-EJ-SP-	20 40 -	40 -	160 16080(L) 160xx
Output Acceleration/Deceleration Short-time rating Continuous rating				
Standard output during acceleration/deceleration [kW]		0.9	1.5	11
Actual acceleration/deceleration output (Note 2) [kW]		1.1	1.8	13.2
Base rotation speed [r/min]		1500	1500	2500
Max. rotation speed in constant output range [r/min]		10000	10000	15000
Maximum rotation speed [r/min]		10000	10000	15000
Continuous rated torque [N·m]		2.6	4.8	14.1
Motor inertia [kg·m ²]		0.0011	0.0019	0.0046
Degree of protection (The shaft-through portion is excluded)		IP54	IP54	IP54
Outline dimension drawing (flange type)				
Flange fitting diameter [mm]	φ110	φ110	φ150	φ150
Shaft diameter [mm]	φ22	φ22	φ28	φ22
Mass [kg]	10	14	30	28

SJ-DL Series (Hollow shaft specifications)

Motor type		SJ-DL5.5/200-01 ES
Compatible drive unit	MDS-E-SP-1-axis type MDS-E-SP2-Multi-hybrid type MDS-EM-SPV2-Regenerative resistor type MDS-EJ-SP-	160 16080(L) -
Output Acceleration/Deceleration Short-time rating Continuous rating		
Standard output during acceleration/deceleration [kW]		11
Actual acceleration/deceleration output (Note 2) [kW]		13.2
Base rotation speed [r/min]		2500
Max. rotation speed in constant output range [r/min]		20000
Maximum rotation speed [r/min]		20000
Continuous rated torque [N·m]		14.1
Motor inertia [kg·m ²]		0.0046
Degree of protection (The shaft-through portion is excluded)		IP54
Outline dimension drawing (flange type)		
Flange fitting diameter [mm]	φ150	φ150
Shaft diameter [mm]	φ22	φ22
Mass [kg]	28	28

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
(Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

SJ-DL Series (Low-inertia specification)

Motor type		SJ-DL5.5/200-01T	SJ-DL7.5/150-01T
Compatible drive unit	MDS-E-SP-1-axis type MDS-E-SP2-Multi-hybrid type MDS-EM-SPV2-Regenerative resistor type MDS-EJ-SP-	160 16080(L) -	160 16080(L) 160xx
Output Acceleration/Deceleration Short-time rating Continuous rating			
Standard output during acceleration/deceleration [kW]		11	13.2
Actual acceleration/deceleration output (Note 2) [kW]		13.2	1500
Base rotation speed [r/min]		2500	2500
Max. rotation speed in constant output range [r/min]		20000	20000
Maximum rotation speed [r/min]		20000	20000
Continuous rated torque [N·m]		14.1	35.0
Motor inertia [kg·m ²]		0.0046	0.0116
Degree of protection (The shaft-through portion is excluded)		IP54	IP54
Outline dimension drawing (flange type)			
Flange fitting diameter [mm]	φ150	φ150	φ180
Shaft diameter [mm]	φ22	φ22	φ32
Mass [kg]	30	56	56

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
(Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

■SJ-V Series (Normal specification)

Motor type		SJ-V2.0-01T	SJ-V3.7-00ZT	SJ-V7.5-00ZT
Compatible drive unit	1-axis type	40	80	160
	2-axis type	40	80 160(Q/M)	160(Q/L)
	Multi-hybrid type	—	—	200xx
Output	Short-time rating			
	Continuous rating			
	Standard output during acceleration/deceleration (kW)	2.2	3.7	7.5
Actual acceleration/deceleration output (Note 2) (kW)	2.6	4.4	9	
Base rotation speed (r/min)	1500	3000	1500	
Max. rotation speed in constant output range (r/min)	6000	12000	15000	
Maximum rotation speed (r/min)	10000	15000	12000	
Continuous rated torque (N·m)	9.5	7.0	35	
Motor inertia (kg·m ²)	0.00675	0.00675	0.0245	
Degree of protection	IP44	IP44	IP44	
Outline dimension drawing (flange type)				
	Flange fitting diameter (mm)	φ150	φ150	φ180
	Shaft diameter (mm)	φ28	φ28	φ32
Mass (kg)	25	25	60	

■SJ-V Series (Normal specification)

Motor type		SJ-V15.0-01ZT	SJ-V18.5-01ZT	SJ-V18.5-04ZT	SJ-V22.0-1ZT
Compatible drive unit	1-axis type	200	200	240	240
	2-axis type	—	—	—	—
	Multi-hybrid type	200xx	200xx	—	—
Output	Short-time rating				
	Continuous rating				
	Standard output during acceleration/deceleration (kW)	15	18.5	18.5	22
Actual acceleration/deceleration output (Note 2) (kW)	18	22.2	22.2	26.4	
Base rotation speed (r/min)	1500	1500	1500	1500	
Max. rotation speed in constant output range (r/min)	6000	8000	6000	4500	
Maximum rotation speed (r/min)	8000	8000	8000	8000	
Continuous rated torque (N·m)	70	95.5	95.5	118	
Motor inertia (kg·m ²)	0.0575	0.0575	0.0575	0.08	
Degree of protection	IP44	IP44	IP44	IP44	
Outline dimension drawing (flange type)					
	Flange fitting diameter (mm)	φ230	φ230	φ230	φ230
	Shaft diameter (mm)	φ48	φ48	φ48	φ55
Mass (kg)	110	110	110	135	

Motor type		SJ-V15-08ZT	SJ-V11-13ZT	SJ-V15-01ZT
Compatible drive unit	1-axis type	200	200	200
	2-axis type	—	—	—
	Multi-hybrid type	200xx	200xx	200xx
Output	Short-time rating			
	Continuous rating			
	Standard output during acceleration/deceleration (kW)	11	11	15
Actual acceleration/deceleration output (Note 2) (kW)	13.2	13.2	18	
Base rotation speed (r/min)	1500	1500	1500	
Max. rotation speed in constant output range (r/min)	8000	6000	4500	
Maximum rotation speed (r/min)	8000	8000	8000	
Continuous rated torque (N·m)	47.7	47.7	70	
Motor inertia (kg·m ²)	0.03	0.03	0.0575	
Degree of protection	IP44	IP44	IP44	
Outline dimension drawing (flange type)				
	Flange fitting diameter (mm)	φ160	φ180	φ230
	Shaft diameter (mm)	φ48	φ48	φ48
Mass (kg)	70	70	110	

Motor type		SJ-V22-04ZT	SJ-V22-06ZT	SJ-V26-01ZT	SJ-V37-01ZT
Compatible drive unit	1-axis type	330	240	330	400
	2-axis type	—	—	—	—
	Multi-hybrid type	—	—	—	—
Output	Short-time rating				
	Continuous rating				
	Standard output during acceleration/deceleration (kW)	22	15	26	37
Actual acceleration/deceleration output (Note 2) (kW)	26.4	18	31.2	44.4	
Base rotation speed (r/min)	1500	1500	1500	1500	
Max. rotation speed in constant output range (r/min)	6000	10000	6000	4500	
Maximum rotation speed (r/min)	8000	10000	8000	8000	
Continuous rated torque (N·m)	118	70.0	146	249	
Motor inertia (kg·m ²)	0.06	0.0575	0.0925	0.34	
Degree of protection	IP44	IP44	IP44	IP44	
Outline dimension drawing (flange type)					
	Flange fitting diameter (mm)	φ230	φ230	φ230	φ300
	Shaft diameter (mm)	φ35	φ48	φ55	φ60
Mass (kg)	135	110	155	300	

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

■SJ-V Series (Normal specification)

Compatible drive unit	Motor type		Output Short-time rating Continuous rating	Standard output during acceleration/deceleration [kW]	Actual acceleration/deceleration output (Note 2) [kW]	Base rotation speed [r/min]	Max. rotation speed in constant output range [r/min]	Maximum rotation speed [r/min]	Continuous rated torque [N·m]	Motor inertia [kg·m ²]	Degree of protection	SJ-V55-0T-ZT	
	1-axis type	MDS-E-SP2-2-axis type										160	160xx
	1-axis type	MDS-E-SP2-2-axis type			55	1150	4500	3450	37.4	0.8475	IP44	45	640
	Multi-hybrid type	MDS-EA-SPV2-										54	640xx
Outline dimension drawing (flange type)													
Flange fitting diameter [mm]	φ300												
Shaft diameter [mm]	φ60												
Mass [kg]	300												

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

■SJ-V Series (Wide range constant output specification)

Compatible drive unit	Motor type		Output Short-time rating Continuous rating	Standard output during acceleration/deceleration [kW]	Actual acceleration/deceleration output (Note 2) [kW]	Base rotation speed [r/min]	Max. rotation speed in constant output range [r/min]	Maximum rotation speed [r/min]	Continuous rated torque [N·m]	Motor inertia [kg·m ²]	Degree of protection	SJ-V1E-0T		SJ-V1E-0RT		SJ-V1E-0RT		SJ-V1E-0RT	
	1-axis type	MDS-E-SP2-2-axis type										160	160xx	160	160xx	160	160xx	160xx	160xx
	1-axis type	MDS-E-SP2-2-axis type			7.5	9	6000	6000	47.1	0.0575	IP44	5.5	6.6	160	200	160	240		
	Multi-hybrid type	MDS-EA-SPV2-										5.5	6.6	160xx	200xx				
Outline dimension drawing (flange type)																			
Flange fitting diameter [mm]	φ230																		
Shaft diameter [mm]	φ48																		
Mass [kg]	70																		

Compatible drive unit	Motor type		Output Short-time rating Continuous rating	Standard output during acceleration/deceleration [kW]	Actual acceleration/deceleration output (Note 2) [kW]	Base rotation speed [r/min]	Max. rotation speed in constant output range [r/min]	Maximum rotation speed [r/min]	Continuous rated torque [N·m]	Motor inertia [kg·m ²]	Degree of protection	SJ-V2E-0RT		SJ-V2E-1BZT		SJ-V2E-1BZT		SJ-V2E-1BZT	
	1-axis type	MDS-E-SP2-2-axis type										320	320	320	320	320	320		
	1-axis type	MDS-E-SP2-2-axis type			18.5	22.2	3500	4500	239	0.31	IP44	15	18.5	320	320	320	320		
	Multi-hybrid type	MDS-EA-SPV2-										15	18.5	320xx	320xx				
Outline dimension drawing (flange type)																			
Flange fitting diameter [mm]	φ320																		
Shaft diameter [mm]	φ60																		
Mass [kg]	135																		

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

■SJ-VL Series (Low-inertia specification)

Motor type		SJ-VL2.2-02ZT	SJ-VL11-02EFT	SJ-VL11-05FZT-S01*	SJ-VL18.5-08FZT
Compatible drive unit	MDS-E-SP-1-axis type MDS-E-SP2-2-axis type MDS-EM-SP0- Multi-hybrid type	40	160	160	240
Output					
Acceleration/Deceleration					
Short-time rating					
Continuous rating					
Standard output during acceleration/deceleration [kW]		2.2	11	11	18.5
Actual acceleration/deceleration output (Note 2) [kW]		2.6	13.2	13.2	22.2
Base rotation speed [r/min]		3000	1500	5000	3000
Max. rotation speed in constant output range [r/min]		15000	15000	20000	15000
Maximum rotation speed [r/min]		15000	15000	20000	15000
Continuous rated torque [N·m]		4.8	14.0	2.9	7.0
Motor inertia [x10 ⁻⁴ kg·m ²]		0.0024	0.003	0.0024	0.0025
Degree of protection		IP44	IP44	IP44	IP44
Outline dimension drawing (flange type)					
Flange fitting diameter [mm]		φ110	φ150	φ110	φ150
Shaft diameter [mm]		φ22	φ28	φ22	φ28
Mass [kg]		20	42	20	40

*1 The acceleration/deceleration frequency is limited by the regenerative resistor.
*2 The maximum rotation speed is 15000r/min.

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
(Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".
(Note 3) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".
(Note 4) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".
(Note 5) A value in brackets is for the motor type which have (R) in the end of the type name.

BUILT-IN SPINDLE MOTOR 200V

■SJ-BG Series

Motor type (Note 1)		SJ-BG150B/150-01	SJ-BG160B/160-01	SJ-BG180B/180-01	SJ-BG160D/160-01 (R)
Compatible drive unit	MDS-E-SP-	80	40	80	160
Output					
Acceleration/Deceleration					
Short-time rating					
Continuous rating					
Standard output during acceleration/deceleration [kW]		5.5	3.7	3.7	7.5
Actual acceleration/deceleration output (Note 4) [kW]		6.6	4.44	4.44	9
Continuous base rotation speed [r/min]		2500	3500	1500	1770
Maximum rotation speed [r/min]		15000	15000	15000	15000
Maximum rotation speed in constant output range [r/min]		14.1	16.2	6.0	20.0
Continuous rated torque [N·m]		0.0075	0.0050(0.0042)	0.0050(0.0042)	0.0075(0.0061)
Motor inertia [x10 ⁻⁴ kg·m ²]		0.0075	0.0050(0.0042)	0.0050(0.0042)	0.0075(0.0061)
Degree of protection		IP44	IP44	IP44	IP44
Outline dimension drawing					
Mass		Stator [kg] Rotor [kg]	7.1 2.9(2.3)	7.1 2.9(2.3)	7.1 2.9(2.3)

(Note 1) Please contact your Mitsubishi Electric dealer for the special products not listed above.
(Note 2) These dimensions are the dimensions after machine machining.
(Note 3) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
(Note 4) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".
(Note 5) A value in brackets is for the motor type which have (R) in the end of the type name.

Motor type (Note 1)		SJ-BG160D/160-02	SJ-BG120C/200-01R	SJ-BG20A/200-01R
Compatible drive unit	MDS-E-SP-	150	80	80
Output				
Acceleration/Deceleration				
Short-time rating				
Continuous rating				
Standard output during acceleration/deceleration [kW]		7.5	3.7	3.7
Actual acceleration/deceleration output (Note 4) [kW]		9	4.4	4.4
Continuous base rotation speed [r/min]		1500	2500	2500
Maximum rotation speed [r/min]		15000	15000	15000
Maximum rotation speed in constant output range [r/min]		14.0	8.4	5.7
Continuous rated torque [N·m]		23.6	8.4	2.6
Motor inertia [x10 ⁻⁴ kg·m ²]		0.0075(0.0061)	0.0027	0.0014
Outline dimension drawing				
Mass		Stator [kg] Rotor [kg]	11.0 4.3(3.3)	5.9 2.5

(Note 1) Please contact your Mitsubishi Electric dealer for the special products not listed above.
(Note 2) These dimensions are the dimensions after machine machining.
(Note 3) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
(Note 4) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".
(Note 5) A value in brackets is for the motor type which have (R) in the end of the type name.

SJ-B Series

Motor type (Note 1) Compatible drive unit MDS-E-SP-	SJ-2B4002T	SJ-2B4004T	SJ-2B4003T	SJ-2B4003T	SJ-2B4003T	SJ-2B4112T
Output %ED rating Short-time rating Continuous rating						
Standard output during acceleration/deceleration [kW]	0.75	1.5	2.2	2.2	7.5	2.2
Actual acceleration/deceleration output (Note 4) [kW]	0.9	1.8	2.64	2.64	9	2.64
Continuous base rotation speed [r/min]	3000	3000	3000	3000	5500	2500
Maximum rotation speed [r/min]	10000	15000	12000	12000	10000	10000
Continuous rated torque [N·m]	1.27	2.39	3.82	4.77	5.73	0.0168
Continuous rated torque [kg·m]	0.00078	0.00078	0.00138	0.00138	0.00163	0.00168
Rotor inertia [kg·m ²]	0.00078	0.00078	0.00138	0.00138	0.00163	0.00168
Outline dimension drawing [mm]						
Mass [kg]	Stator: 2.2 Rotor: 0.9	Stator: 2.2 Rotor: 0.9	Stator: 3.9 Rotor: 1.7	Stator: 3.0 Rotor: 1.5	Stator: 4.1 Rotor: 1.7	Stator: 4.1 Rotor: 1.7

SJ-B Series

Motor type (Note 1) Compatible drive unit MDS-E-SP-	SJ-2B4327T	SJ-2B4340T	SJ-2B4313TK	SJ-2B4323TK
Output %ED rating Short-time rating Continuous rating				
Standard output during acceleration/deceleration [kW]	11	11	7.5	11
Actual acceleration/deceleration output (Note 4) [kW]	13.2	13.2	9	13.2
Continuous base rotation speed [r/min]	1700	1500	1000	2000
Maximum rotation speed [r/min]	8000	8000	2100	2000
Continuous rated torque [N·m]	30.9	47.7	25.0	26.3
Continuous rated torque [kg·m]	0.0175	0.0175	0.0175	0.0175
Outline dimension drawing [mm]				
Mass [kg]	Stator: 20 Rotor: 7.6	Stator: 20 Rotor: 7.6	Stator: 20 Rotor: 7.6	Stator: 20 Rotor: 7.6

SJ-B Series

Motor type (Note 1) Compatible drive unit MDS-E-SP-	SJ-2B4325TK	SJ-2B4303TK	SJ-2B4325TK	SJ-2B4325TK
Output %ED rating Short-time rating Continuous rating				
Standard output during acceleration/deceleration [kW]	15	11	15	15
Actual acceleration/deceleration output (Note 4) [kW]	18	13.2	18	18
Continuous base rotation speed [r/min]	2000	680	1250	1600
Maximum rotation speed [r/min]	5000	3000	12000	2500
Continuous rated torque [N·m]	52.5	77.2	30.5	44.8
Continuous rated torque [kg·m]	0.0175	0.0225	0.0175	0.0225
Outline dimension drawing [mm]				
Mass [kg]	Stator: 20 Rotor: 7.6	Stator: 20 Rotor: 7.6	Stator: 20 Rotor: 7.6	Stator: 26 Rotor: 9.8

(Note 1) Please contact your Mitsubishi Electric dealer for the special products not listed above.
 (Note 2) These dimensions are the dimensions after machine machining.
 (Note 3) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 4) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

■ SJ-B Series

Motor type (Note 1)		SJ-2B4304TK		SJ-2B4318TK		SJ-2B4412T	
Compatible drive unit MDS-E-SP.		320		320		160	
Output Acceleration/Deceleration %ED rating Short-time rating Continuous rating							
	Short-time (30min) <input type="checkbox"/>		Short-time (15min) <input type="checkbox"/>		Short-time (30min) <input type="checkbox"/>		
	%ED rating (25%ED) <input type="checkbox"/>		%ED rating (25%ED) <input type="checkbox"/>		%ED rating (25%ED) <input type="checkbox"/>		
	Continuous rating <input type="checkbox"/>		Continuous rating <input type="checkbox"/>		Continuous rating <input type="checkbox"/>		
Start-up output (acceleration/deceleration) [kW]	15	15	18.5	22	5.5		
Actual acceleration/deceleration output [kW] (1/2)	18	18	22.2	26.4	6.8		
Continuous base rotation speed [rpm]	450	750	1200	2500	1500		
Maximum rotation speed [rpm]	1500	12000	3000	12000	10000		
Continuous rated torque [N·m]	117	70.0	119	70.7	23.6		
Rotor inertia [kg·m ²]	0.028	0.028	0.028	0.028	0.0193		
Outline dimension drawing							
	[mm]		[mm]		[mm]		
Mass	Stator	33	33	33	15		
	Rotor	12	12	12	6.2		

■ SJ-B Series

Motor type (Note 1)		SJ-2B602TK		SJ-2B401TK		SJ-2B605TK	
Compatible drive unit MDS-E-SP.		320		320		240	
Output Acceleration/Deceleration %ED rating Short-time rating Continuous rating							
	Short-time (30min) <input type="checkbox"/>		Short-time (30min) <input type="checkbox"/>		Short-time (30min) <input type="checkbox"/>		
	%ED rating (40%ED) <input type="checkbox"/>		%ED rating (40%ED) <input type="checkbox"/>		%ED rating (40%ED) <input type="checkbox"/>		
	Continuous rating <input type="checkbox"/>		Continuous rating <input type="checkbox"/>		Continuous rating <input type="checkbox"/>		
Start-up output (acceleration/deceleration) [kW]	15	22	26	15	15		
Actual acceleration/deceleration output [kW] (1/2)	18	26.4	31.2	18	18		
Continuous base rotation speed [rpm]	550	1193	1250	3000	440		
Maximum rotation speed [rpm]	2000	8000	3500	10000	6000		
Continuous rated torque [N·m]	191	85.0	168	70.0	259		
Rotor inertia [kg·m ²]	0.133	0.133	0.105	0.105	0.173		
Outline dimension drawing							
	[mm]		[mm]		[mm]		
Mass	Stator	49	25	55	63		
	Rotor	25	25	24	33		

9 BUILT-IN SPINDLE MOTOR 200V

Motor type (Note 1)		SJ-2B4501TK		SJ-2B5611TK		SJ-2B4502TK	
Compatible drive unit MDS-E-SP.		200		200		320	
Output Acceleration/Deceleration %ED rating Short-time rating Continuous rating							
	Short-time (30min) <input type="checkbox"/>		Short-time (15min) <input type="checkbox"/>		Short-time (30min) <input type="checkbox"/>		
	%ED rating (25%ED) <input type="checkbox"/>		%ED rating (25%ED) <input type="checkbox"/>		%ED rating (25%ED) <input type="checkbox"/>		
	Continuous rating <input type="checkbox"/>		Continuous rating <input type="checkbox"/>		Continuous rating <input type="checkbox"/>		
Start-up output (acceleration/deceleration) [kW]	15	15	11	15	22		
Actual acceleration/deceleration output [kW] (1/2)	18	18	13.2	18	26.4		
Continuous base rotation speed [rpm]	700	1320	500	1030	1050		
Maximum rotation speed [rpm]	2250	10000	1500	6000	3000		
Continuous rated torque [N·m]	102	54.3	143	69.5	136		
Rotor inertia [kg·m ²]	0.068	0.068	0.102	0.102	0.105		
Outline dimension drawing							
	[mm]		[mm]		[mm]		
Mass	Stator	29	37	37	37		
	Rotor	18	19	19	24		

9 BUILT-IN SPINDLE MOTOR 200V

Motor type (Note 1)		SJ-2B4503TK		SJ-2B5603TK		SJ-2B4602TK	
Compatible drive unit MDS-E-SP.		320		320		320	
Output %ED rating Short-time rating Continuous rating							
	Short-time (30min) <input type="checkbox"/>		Short-time (30min) <input type="checkbox"/>		Short-time (30min) <input type="checkbox"/>		
	%ED rating (40%ED) <input type="checkbox"/>		%ED rating (40%ED) <input type="checkbox"/>		%ED rating (40%ED) <input type="checkbox"/>		
	Continuous rating <input type="checkbox"/>		Continuous rating <input type="checkbox"/>		Continuous rating <input type="checkbox"/>		
Start-up output (acceleration/deceleration) [kW]	15	22	22	22	22		
Actual acceleration/deceleration output [kW] (1/2)	18	26.4	26.4	26.4	26.4		
Continuous base rotation speed [rpm]	475	1250	600	1200	720		
Maximum rotation speed [rpm]	2000	10000	1500	6000	2000		
Continuous rated torque [N·m]	221	115	239	119	245		
Rotor inertia [kg·m ²]	0.135	0.135	0.173	0.173	0.135		
Outline dimension drawing							
	[mm]		[mm]		[mm]		
Mass	Stator	46	31	63	31		
	Rotor	31	31	33	31		

(Note 1) Please contact your Mitsubishi Electric dealer for the special products not listed above.
 (Note 2) These dimensions are the dimensions after machine machining.
 (Note 3) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 4) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

(Note 1) Please contact your Mitsubishi Electric dealer for the special products not listed above.
 (Note 2) These dimensions are the dimensions after machine machining.
 (Note 3) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 4) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

■SJ-B Series

Motor type (Note 1)	SJ-2B6711TK	SJ-2B6720TK	SJ-2B6705TK
Compatible drive unit MDS-ESP.	320	320	200
Output Acceleration %ED rating Short-time rating Continuous rating			
Start-up output (average) (kW)	22	22	11
Rated output (average) (kW)	26.4	31.2	13.2
Continuous base rotation speed (r/min)	600	700	250
Maximum rotation speed (r/min)	2000	1500	4500
Continuous rated torque (N·m)	239	205	286
Rotor inertia (kg·m ²)	0.15	0.20	0.288
Outline dimension drawing			
Mass			
Stator	54	45	65
Rotor	34	26	38

■SJ-B Series

Motor type (Note 1)	SJ-2B6721TK	SJ-2B6704TK	SJ-2B6709TK
Compatible drive unit MDS-ESP.	320	320	400
Output Acceleration %ED rating Short-time rating Continuous rating			
Start-up output (average) (kW)	22	22	22
Rated output (average) (kW)	26.4	26.4	26.4
Continuous base rotation speed (r/min)	500	475	1000
Maximum rotation speed (r/min)	1500	1150	6000
Continuous rated torque (N·m)	353	302	409
Rotor inertia (kg·m ²)	0.283	0.37	0.37
Outline dimension drawing			
Mass			
Stator	70	83	83
Rotor	35	49	49

Motor type (Note 1)	SJ-2B6711TK	SJ-2B6706TK	SJ-2B6718TK
Compatible drive unit MDS-ESP.	320	400	400
Output Acceleration %ED rating Short-time rating Continuous rating			
Start-up output (average) (kW)	22	22	26
Rated output (average) (kW)	26.4	31.2	31.2
Continuous base rotation speed (r/min)	400	1080	350
Maximum rotation speed (r/min)	1700	6000	4000
Continuous rated torque (N·m)	263	318	409
Rotor inertia (kg·m ²)	0.280	0.288	0.283
Outline dimension drawing			
Mass			
Stator	65	65	70
Rotor	37	38	35

Motor type (Note 1)	SJ-2B6905TK	SJ-2B6906TK	SJ-2B6908TK
Compatible drive unit MDS-ESP.	320	320	320
Output Acceleration %ED rating Short-time rating Continuous rating			
Start-up output (average) (kW)	26	26	22
Rated output (average) (kW)	31.2	31.2	26.4
Continuous base rotation speed (r/min)	420	1000	450
Maximum rotation speed (r/min)	1500	4000	3300
Continuous rated torque (N·m)	500	819	467
Rotor inertia (kg·m ²)	0.853	1.105	1.105
Outline dimension drawing			
Mass			
Stator	110	143	143
Rotor	70	91	91

(Note 1) Please contact your Mitsubishi Electric dealer for the special products not listed above.
 (Note 2) These dimensions are the dimensions after machine machining.
 (Note 3) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 4) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

(Note 1) Please contact your Mitsubishi Electric dealer for the special products not listed above.
 (Note 2) These dimensions are the dimensions after machine machining.
 (Note 3) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 4) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".

■HG Series

Motor type	HG Series					
	HG75	HG105	HG104	HG154	HG224	
Compatible drive unit	20	20	40	80	80	
1-axis type	20	40	40	80	80	
2-axis type	20	40	40	80	80	
Regenerative resistor type	20	40	80	16080	16080	
Output	[N·m]100					
Rated torque	80					
Max. torque	60					
	40					
	20					
	0					
Rated output	[kW]					
Rated rotation speed	[r/min]					
Motor inertia	[x10 ⁻⁴ kg·m ²]					
Degree of protection (The shaft-though portion is excluded)						
Outline dimension drawing (flange type)						
Flange fitting diameter	[mm]					
Shaft diameter	[mm]					

■HG Series

Motor type	HG Series					
	HG204	HG354	HG703	HG803		
Compatible drive unit	80	160	160	320		
1-axis type	80	160	160	320		
2-axis type	80	16080	16080			
Regenerative resistor type	80					
Output	[N·m]100					
Rated torque	80					
Max. torque	60					
	40					
	20					
	0					
Rated output	[kW]					
Rated rotation speed	[r/min]					
Motor inertia	[x10 ⁻⁴ kg·m ²]					
Degree of protection (The shaft-though portion is excluded)						
Outline dimension drawing (flange type)						
Flange fitting diameter	[mm]					
Shaft diameter	[mm]					

(Note 1) The above characteristics values are representative values. The maximum current and maximum torque are the values when combined with the drive unit.
 (Note 2) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.

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■HG-H Series

Motor type	HG-H Series					
	HG-H75	HG-H105	HG-H54	HG-H104	HG-H154	
Compatible drive unit	10	10	20	20	40	
1-axis type	10	10	20	20	40	
2-axis type	20	20	40	40	80	
Regenerative resistor type	15	20	20	20	40	
Output	[N·m]50					
Rated torque	40					
Max. torque	30					
	20					
	10					
	0					
Rated output	[kW]					
Rated rotation speed	[r/min]					
Motor inertia	[x10 ⁻⁴ kg·m ²]					
Degree of protection (The shaft-though portion is excluded)						
Outline dimension drawing (flange type)						
Flange fitting diameter	[mm]					
Shaft diameter	[mm]					
Mass (with a brake)	[kg]					
Absolute position encoder compatible drive unit						

Motor type	HG-H Series					
	HG-H204	HG-H354	HG-H455	HG-H703	HG-H903	
Compatible drive unit	40	80	80	80W	160	
1-axis type	40	80	80	80W	160	
2-axis type	80	80	80W	80W		
Regenerative resistor type						
Output	[N·m]210					
Rated torque	180					
Max. torque	150					
	120					
	90					
	60					
	30					
	0					
Rated output	[kW]					
Rated rotation speed	[r/min]					
Motor inertia	[x10 ⁻⁴ kg·m ²]					
Degree of protection (The shaft-though portion is excluded)						
Outline dimension drawing (flange type)						
Flange fitting diameter	[mm]					
Shaft diameter	[mm]					
Mass (with a brake)	[kg]					
Absolute position encoder compatible drive unit						

(Note) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.

■HG-H Series

Motor type		HG-H1502
Compatible drive unit	1-axis type MDS-EH-V1- 2-axis type MDS-EH-V2- Regenerative resistor type MDS-EH-V1	200 — —
Output	[N·m]50	320.0
Stall torque	□	300
Max. torque	□	250
		200
		150
		100
		50
		0
Rated output	[kW]	15.0
Max. rotation speed	[r/min]	2500
Motor inertia	[×10 ⁻⁴ kg·m ²]	489.0
Motor inertia with a brake	[×10 ⁻⁴ kg·m ²]	—
Degree of protection (The shaft-through portion is excluded)		IP44
Outline dimension drawing (flange type)	[mm]	250 SQ 476
Flange fitting diameter	[mm]	42.30
Shaft diameter	[mm]	46.5
Mass (with a brake)	[kg]	1.20
Absolute position encoder compatible drive unit		EH

(Note) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.

■HQ-H Series

Motor type		HQ-H903	HQ-H1103
Compatible drive unit	1-axis type MDS-EH-V1-	160	160W
Stall torque		70.0	110.0
Output	[N·m]300	250	250
Stall torque	□	170	110
Max. torque	□	70	110
		50	
Max. rotation speed	[r/min]	3000	3000
Motor inertia	[×10 ⁻⁴ kg·m ²]	230.0	350.0
Motor inertia with a brake	[×10 ⁻⁴ kg·m ²]	254.0	374.0
Degree of protection (The shaft-through portion is excluded)		IP67	IP67
Outline dimension drawing (flange type) (Without a brake, Straight shaft, D48 encoder)	[mm]	346.5 220 SQ	468.5 220 SQ
(Note) The total length will be 3.5mm longer when using a D51 or D74 encoder.			
Flange fitting diameter	[mm]	42.00	42.00
Shaft diameter	[mm]	46.5	46.5
Mass (with a brake)	[kg]	5.1 (0.1r.4)	7.4 (0.1r.4)
Absolute position encoder compatible drive unit		EH	EH

(Note) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.

LINEAR SERVO MOTOR 400V

■LM-F Series

Motor type		LM-FP5L-60M-1W00	LM-FS0L-1W00
Compatible drive unit	Primary side type Secondary side type 1-axis type MDS-EH-V1- 2-axis type MDS-EH-V2- Regenerative resistor type MDS-EH-V1-	— — — — —	200 — — — —
Thrust force	[N]20000	18000	18000
Continuous (air-cooling)	□	15000	15000
Continuous (liquid-cooling)	□	10000	10000
Maximum	□	5000	5000
		0	0
Rated thrust	[N]	6000	6000
Maximum speed (Note 1)	[m/s]	2.0	2.0
Magnetic attraction force	[N]	45000	45000
Degree of protection		IP00	IP00
Outline dimension drawing	[mm]	Primary side Secondary side	Primary side Secondary side
Mass [kg]		67 26.0 (4.80mm) 26.0 (5.78mm)	67 26.0 (4.80mm) 26.0 (5.78mm)

(Note 1) The maximum speed in actual use is either the linear scale's maximum speed or this specified value, whichever is smaller.

SPINDLE MOTOR 400V

■SJ-4-V Series (Normal)

Motor type Compatible drive unit MS-SP-S*	SJ-4-V2-2-03T	SJ-4-V3-7-03T	SJ-4-V6-5-07T	SJ-4-V7-5-12T	SJ-4-V7-5-13ZT	SJ-4-V11-18T
Output Short-time rating Continuous rating						
Rated output (constant output) [kW]	2.2	3.7	5.5	7.5	7.5	11
Rated acceleration/deceleration [1/s²] [kW]	2.64	4.44	6.6	9	9	13.2
Base rotation speed [r/min]	1500	1500	8000	1500	12000	6000
Maximum rotation speed [r/min]	9.5	14.0	23.6	35.0	35.0	47.7
Continuous rated torque [N·m]	0.007	0.009	0.015	0.025	0.025	0.03
Inertia [kg·m²]	IP44	IP44	IP44	IP44	IP44	IP44
Degree of protection						
Outline dimension drawing (flange type)						
Flange fitting diameter [mm]	φ150	φ150	φ150	φ180	φ180	φ180
Shaft diameter [mm]	φ28	φ28	φ32	φ32	φ32	φ48
Mass [kg]	25	30	49	60	80	70

■SJ-4-V Series (Wide range constant output)

Motor type Compatible drive unit MS-SP-S*	SJ-4-V15-20T	SJ-4-V22-16T
Output Short-time rating Continuous rating		
Rated output (constant output) [kW]	9	15
Rated acceleration/deceleration [1/s²] [kW]	10.8	18
Base rotation speed [r/min]	750	6000
Maximum rotation speed [r/min]	95.5	140
Continuous rated torque [N·m]	0.06	0.08
Inertia [kg·m²]	IP44	IP44
Degree of protection		
Outline dimension drawing (flange type)		
Flange fitting diameter [mm]	φ230	φ230
Shaft diameter [mm]	φ48	φ55
Mass [kg]	110	135

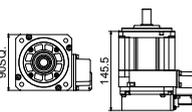
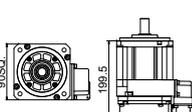
(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".
 (Note 3) The rated output is guaranteed at the rated input voltage (380 to 440VAC 50Hz / 380 to 480VAC 60Hz) to the power supply unit.
 If the input voltage fluctuates and drops below 380VAC, the rated output may not be attained.

Motor type Compatible drive unit MS-SP-S*	SJ-4-V18-5-14T	SJ-4-V22-18ZT	SJ-4-V22-16T	SJ-4-V26-08ZT	SJ-4-V45-02T	SJ-4-V65-03T
Output Short-time rating Continuous rating						
Rated output (constant output) [kW]	18.5	15	22	26	45	55
Rated acceleration/deceleration [1/s²] [kW]	22.2	18	26.4	31.2	54	66
Base rotation speed [r/min]	6000	8000	6000	10000	4500	1150
Maximum rotation speed [r/min]	95.5	70.0	0.08	1.40	236	3450
Continuous rated torque [N·m]	0.06	0.08	0.08	0.10	0.34	0.65
Inertia [kg·m²]	IP44	IP44	IP44	IP44	IP44	IP44
Degree of protection						
Outline dimension drawing (flange type)						
Flange fitting diameter [mm]	φ230	φ230	φ230	φ230	φ300	φ450
Shaft diameter [mm]	φ48	φ48	φ55	φ55	φ60	φ75
Mass [kg]	110	110	135	155	300	450

(Note 1) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.
 (Note 2) Actual acceleration/deceleration output is 1.2-fold of "Standard output during acceleration/deceleration" or "Short time rated output".
 (Note 3) The rated output is guaranteed at the rated input voltage (380 to 440VAC 50Hz / 380 to 480VAC 60Hz) to the power supply unit.
 If the input voltage fluctuates and drops below 380VAC, the rated output may not be attained.

TOOL SPINDLE MOTOR 400V

HG~JR Series

Motor type	HG-JR734	HG-JR1534
Compatible drive unit	20	40
Output Rated torque Max. torque	15 10 5	14.3 4.8
Rated output	0.75	1.5
Max. rotation speed	8000	
Motor inertia	2.09	3.79
Degree of protection	IP67	
Outline dimension drawing		
Flange fitting diameter	680	680
Shaft diameter	φ16	φ16
Mass	3.7	5.9

(Note) Only the combination designated in this manual can be used for the motor and drive unit. Always use the designated combination.

DRIVE UNIT

MDS-E Series

1-axis servo drive unit

Drive unit type	MDS-E-V1-20	MDS-E-V1-40	MDS-E-V1-80	MDS-E-V1-160W	MDS-E-V1-320	MDS-E-V1-320W
Drive unit category	1-axis servo					
Nominal maximum current (peak)	[A] 20	40	80	160	320	320
Rise voltage	[V] 270 to 324DC					
Reactance	[A] 7	7	14	30	35	45
Power input	[V] 200 to 240AC	Tolerable fluctuation: between +10% and -15% MAX. 0.2				
Control power input	[A] 50/60	Tolerable fluctuation: between +5% and -5% Sine wave PWM control method				
Control frequency	[Hz] Built-in	External (MCS-D, DBL)				
Dynamic brakes	Compatible					
Machine end encoder	IP20 (excluding terminal block)					
Degree of protection	Forced air cooling					
Cooling method	[kg] 3.8	3.8	3.8	3.8	4.5	7.5
Mass	A1	A1	A1	A1	C1	D1
Unit outline dimension drawing						

2-axis servo drive unit

Drive unit type	MDS-E-V2-20	MDS-E-V2-40	MDS-E-V2-80	MDS-E-V2-160	MDS-E-V2-160W
Drive unit category	2-axis servo				
Nominal maximum current (peak)	[A] 20/20	40/40	80/80	160/160	160/160
Rise voltage	[V] 270 to 324DC				
Reactance	[A] 14 (7/7)	14 (7/7)	28 (14/14)	60 (30/30)	70 (35/35)
Power input	[V] 200 to 240AC	Tolerable fluctuation: between +10% and -15% MAX. 0.2			
Control power input	[A] 50/60	Tolerable fluctuation: between +5% and -5% Sine wave PWM control method			
Control frequency	[Hz] Built-in	External (MCS-D, DBL)			
Dynamic brakes	Compatible				
Machine end encoder	IP20 (excluding terminal block)				
Degree of protection	Forced air cooling				
Cooling method	[kg] 3.8	3.8	3.8	5.2	6.3
Mass	A1	A1	A1	B1	C1
Unit outline dimension drawing					

3-axis servo drive unit

Drive unit type	MDS-E-V3-20	MDS-E-V3-40
Drive unit category	3-axis servo	
Nominal maximum current (peak)	[A] 20/20/20	40/40/40
Rise voltage	[V] 270 to 324DC	
Reactance	[A] 21(7/7/7)	21(7/7/7)
Power input	[V] 200 to 240AC	Tolerable fluctuation: between +10% and -15% MAX. 0.2
Control power input	[A] 50/60	Tolerable fluctuation: between +5% and -5% Sine wave PWM control method
Control frequency	[Hz] Built-in	External (MCS-D, DBL)
Dynamic brakes	Compatible	
Machine end encoder	IP20 (over all)	
Degree of protection	Forced air cooling	
Cooling method	[kg] 3.8	3.8
Mass	A1	A1
Unit outline dimension drawing		

■MDS-E Series

1-axis spindle drive unit

Drive unit type	MDS-E-SP-20	MDS-E-SP-40	MDS-E-SP-80	MDS-E-SP-160	MDS-E-SP-320	MDS-E-SP-640	MDS-E-SP-1280	MDS-E-SP-2560	
Drive unit category	1-axis spindle								
Nominal maximum current (peak)	[A] 20	40	80	160	320	640	1280	2560	
Rise voltage	[V]	270 to 324DC	540 to 648DC	1080 to 1296DC	2160 to 2592DC	4320 to 5184DC	8640 to 10368DC	17280 to 20736DC	
Power input	[A]	7	13	20	41	76	95	140	
Control power input	[A]	200 to 240AC	Tolerable fluctuation: between +10% and -15%.						200 to 240AC
Control method	[Hz]	MAX. 0.2							50/60 Tolerable fluctuation: between +5% and -5%
Degree of protection	Sine wave PWM control method								
Cooling method	IP20 (excluding terminal block)								
Mass	[kg]	3.8	3.8	3.8	4.5	5.8	6.5	7.5	
Unit outline dimension drawing	[A]	A1	A1	A1	B1	C1	D1	D2	
								E1	
								F1	

2-axis spindle drive unit

Drive unit type	MDS-E-SP2-20	MDS-E-SP2-40	MDS-E-SP2-80	MDS-E-SP2-160	MDS-E-SP2-320	MDS-E-SP2-640	
Drive unit category	2-axis spindle						
Nominal maximum current (peak)	[A] 20/20	40/40	80/80	160/80	320/80	640/80	
Power input	[A]	14 (7/7)	26 (13/13)	40 (20/20)	61 (41/20)	122 (61/20)	
Control power input	[A]	200 to 240AC	Tolerable fluctuation: between +10% and -15%.				
Control method	[Hz]	MAX. 0.2					50/60 Tolerable fluctuation: between +5% and -5%
Degree of protection	Sine wave PWM control method						
Cooling method	IP20 (excluding terminal block)						
Mass	[kg]	4.5	4.5	6.5	8.5	10.5	
Unit outline dimension drawing	[A]	A1	A1	B1	B1	B1	

Power supply unit

Power supply unit	MDS-E-CV37	MDS-E-CV75	MDS-E-CV110	MDS-E-CV185	MDS-E-CV300	MDS-E-CV370	MDS-E-CV450	MDS-E-CV550
30-minute rated output	[kW]	3.7	7.5	11.0	18.5	30.0	37.0	45.0
Continuous rated output	[kW]	2.2	5.5	7.5	15.0	26.0	37.0	45.0
Power input	[A]	15	26	35	65	107	121	200
Control power input	[A]	200 to 240AC	Tolerable fluctuation: between +10% and -15%.					
Control method	[Hz]	MAX. 0.2						
Regeneration method	50/60 Tolerable fluctuation: between +5% and -5%							
Degree of protection	Power regeneration method							
Cooling method	IP20 (excluding terminal block)							
Mass	[kg]	4.0	4.0	6.0	6.0	10.0	10.0	25.5
Unit outline dimension drawing	[A]	A2	A2	B1	B1	D1	D1	D2
								F1

AC reactor

AC reactor model	D-AL-75K	D-AL-11K	D-AL-185K	D-AL-300K	D-AL-37K	D-AL-48K	D-AL-55K
Compatible power supply unit type	MDS-E-CV-						
Rated capacity	[kW]	11	18.5	30	37	45	55
Rated voltage	[V]	200 to 240AC	Tolerable fluctuation: between +10% and -15%.				
Rated current	[A]	27	40	68	110	133	200
Frequency	[Hz]	4.2	3.7	5.3	6.1	8.6	11.5
Mass	[kg]	4.2	3.7	5.3	6.1	8.6	11.5
Unit outline dimension drawing	[A]	R1	R1	R2	R2	R3	R4

■MDS-EH Series

1-axis servo drive unit

Drive unit type	MDS-EH-V1-10	MDS-EH-V1-20	MDS-EH-V1-40	MDS-EH-V1-80	MDS-EH-V1-160	MDS-EH-V1-320	MDS-EH-V1-640
Drive unit category	1-axis servo						
Nominal maximum current (peak)	[A]	10	20	40	80	160	320
Rise voltage	[V]	513 to 648DC	1026 to 1296DC	2052 to 2592DC	4104 to 5184DC	8208 to 10368DC	16416 to 20736DC
Power input	[A]	0.9	1.6	2.9	6.0	11.9	16.7
Control power input	[A]	380 to 480AC	Tolerable fluctuation: between +10% and -15%.				
Control method	[Hz]	MAX. 0.1					
Degree of protection	50/60 Tolerable fluctuation: between +5% and -5%						
Cooling method	Sine wave PWM control method						
Mass	[kg]	3.8	3.8	3.8	4.5	5.8	7.5
Unit outline dimension drawing	[A]	A1	A1	A1	B1	C1	D1
							E1

2-axis servo drive unit

Drive unit type	MDS-EH-V2-10	MDS-EH-V2-20	MDS-EH-V2-40	MDS-EH-V2-80	MDS-EH-V2-160	MDS-EH-V2-320	MDS-EH-V2-640
Drive unit category	2-axis servo						
Nominal maximum current (peak)	[A]	10/10	20/20	40/40	80/80	160/80	320/80
Power input	[A]	1.8 (0.9/0.9)	3.2 (1.6/1.6)	5.8 (2.9/2.9)	12 (6.0/6.0)	16 (8.0/8.0)	32 (16.0/16.0)
Control power input	[A]	380 to 480AC	Tolerable fluctuation: between +10% and -15%.				
Control method	[Hz]	MAX. 0.1					
Degree of protection	50/60 Tolerable fluctuation: between +5% and -5%						
Cooling method	Sine wave PWM control method						
Mass	[kg]	3.8	3.8	3.8	4.5	5.2	6.3
Unit outline dimension drawing	[A]	A1	A1	A1	B1	B1	C1

1-axis spindle drive unit

Drive unit type	MDS-EH-SP-20	MDS-EH-SP-40	MDS-EH-SP-80	MDS-EH-SP-160	MDS-EH-SP-320	MDS-EH-SP-640	MDS-EH-SP-1280	MDS-EH-SP-2560
Drive unit category	1-axis spindle							
Nominal maximum current (peak)	[A]	20	40	80	160	320	640	1280
Rise voltage	[V]	513 to 648DC	1026 to 1296DC	2052 to 2592DC	4104 to 5184DC	8208 to 10368DC	16416 to 20736DC	32832 to 41472DC
Power input	[A]	10	15	21	38	72	82	119
Control power input	[A]	380 to 480AC	Tolerable fluctuation: between +10% and -15%.					
Control method	[Hz]	MAX. 0.1						
Degree of protection	50/60 Tolerable fluctuation: between +5% and -5%							
Cooling method	Sine wave PWM control method							
Mass	[kg]	3.8	4.5	4.5	5.8	7.5	16.5	22.5
Unit outline dimension drawing	[A]	A1	A1	B1	C1	D1	E1	F1
								F1

Power supply unit

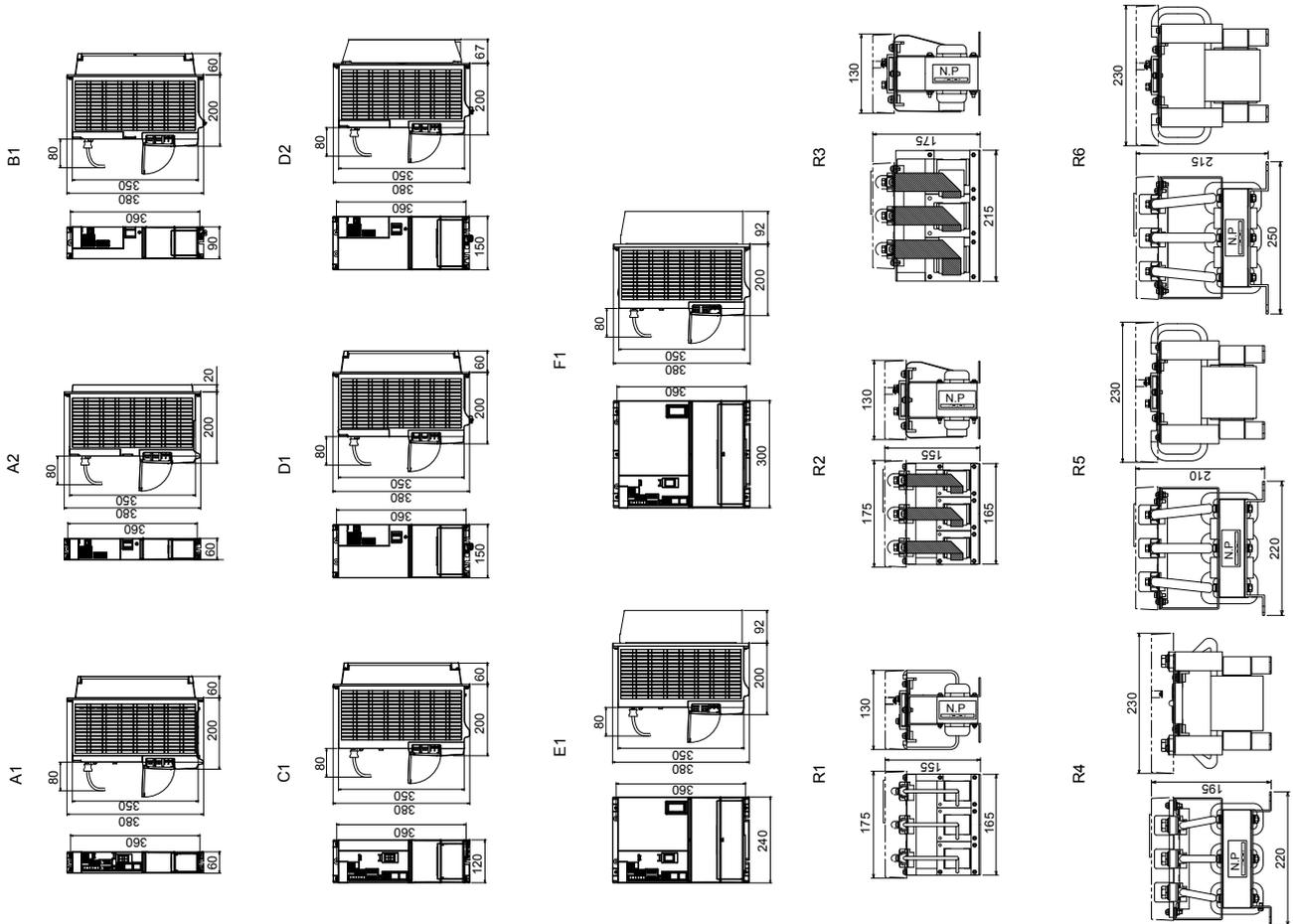
Power supply unit type	MDS-EH-CV37	MDS-EH-CV75	MDS-EH-CV110	MDS-EH-CV185	MDS-EH-CV300	MDS-EH-CV370	MDS-EH-CV450	MDS-EH-CV550
30-minute rated output	[kW]	3.7	7.5	11.0	18.5	30.0	37.0	45.0
Continuous rated output	[kW]	2.2	5.5	7.5	15.0	26.0	37.0	45.0
Power input	[A]	5.2	13	18	35	61	70	85
Control power input	[A]	380 to 480AC	Tolerable fluctuation: between +10% and -15%.					
Control method	[Hz]	MAX. 0.1						
Degree of protection	50/60 Tolerable fluctuation: between +5% and -5%							
Cooling method	Sine wave PWM control method							
Mass	[kg]	6.0	6.0	6.0	6.0	10.0	10.0	25.5
Unit outline dimension drawing	[A]	B1	B1	B1	B1	D1	D1	F1
								F1

AC reactor

AC reactor model	DH-AL-75K	DH-AL-11K	DH-AL-185K	DH-AL-300K	DH-AL-37K	DH-AL-48K	DH-AL-55K	DH-AL-75K
Compatible power supply unit type	MDS-EH-CV-							
Rated capacity	[kW]	11	18.5	30	37	45	55	75
Rated voltage	[V]	200 to 240AC	Tolerable fluctuation: between +10% and -15%.					
Rated current	[A]	27	40	68	110	133	200	320
Frequency	[Hz]	4.0	3.7	5.3	6.0	8.5	10.5	13.0
Mass	[kg]	4.0	3.7	5.3	6.0	8.5	10.5	13.0
Unit outline dimension drawing	[A]	R1	R1	R2	R2	R3	R5	R6

Unit Outline Dimension Drawing

[Unit : mm]



■MDS-EM Series
Multi-hybrid drive unit

Drive unit type	MDS-EM-SPV3-10040	MDS-EM-SPV3-10080	MDS-EM-SPV3-16040	MDS-EM-SPV3-16080	MDS-EM-SPV3-20080	MDS-EM-SPV3-200120
Drive unit category	3-axis servo, 1-axis spindle (with converter)					
Motor (main/auxiliary spindle)	[A]	100/40x3	100/80x3	160/40x3	160/80x3	200/120x3
Rated stage	[V]	200	200	240	240	240
Fluctuation	[A]	36	38	45	48	60
Power input	[A]	36	38	45	48	60
Voltage	[V]	200	200	240	240	240
Current	[A]	36	38	45	48	60
Frequency	[Hz]	50/60	50/60	50/60	50/60	50/60
Control method	Sine wave PWM control method					
Regeneration method	Power regeneration method					
Dynamic brakes (servo)	Built-in					
Machine end encoder (servo)	Compatible					
Degree of protection	IP20 (excluding terminal block)					
Cooling method	Forced air cooling					
Mass	[kg]	15	15	15	15	15

Unit outline dimension drawing

Drive unit MDS-EM-SPV3-□

[Unit : mm]

